

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
 MAN BORO LIGHTS 100 REGULAR SP - GCC TAR/NICOTINE
 BRAND CODE-0180 (GCC)

EFFECTIVE DATE: 02/04/91
 OUIF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 284

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.20	GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
ANCHOR ADHESIVE	:	AJAX 8300-N	PVA 61-017-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES		
TAP ADHESIVE	:	FULLER HM 8229	61-211-A
	:	FINDLEY 288-373	HM 61-457-A
DRY WEIGHT	:	77.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	78.01	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.21	GRAMS / 100 RODS

REASON FOR CHANGE : ADDED (1) ADDITIONAL GLUE LINE TO MAKE
 : INTERCHANGEABLE WITH KS REGULAR FILTER ROD @ SAME
 : CONFIGURATION. TARGET WEIGHTS INCREASED.
 : DO NOT MIX.

PREPARED BY : C. F. VEALEY
 PREPARATION DATE : 1/29/91

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APPROVED BY:

Charles Bates

SUPERCEDES SPECIFICATION DATED: 6/12/89

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